# **CRANE SAFEWORK GUIDES IN THIS SERIES**

# **CRANE BASICS**

#### **INDUSTRIAL CRANES & HOISTS #2001**

- The 4 Most Common Types of Industrial Cranes & Hoists
- Bridge Crane
- Gantry Crane
- Jib Crane
- Monorail Hoist

## **INSPECTIONS**

#### **CRANE & HOIST INSPECTION # 2004**

- Operator Pre-Use Visual
- **Operational Startup**

# **INSPECTING COMMON CRANE & HOIST SPECIALTY LIFTING ATTACHMENTS # 2005**

What to Inspect: Specialty Lifting Attachments

#### **CRANE & HOIST TERMINOLOGY #2002**

Glossary of Crane & Hoist Terminology

### **CRANE & HOIST COMPONENT IDENTIFICATION #2003**

- Identifying Bridge / Gantry Crane Components
- Bridge / Gantry Components: Self Test
- Identifying Monorail Hoist Components
- Monorail Hoist Components: Self Test

### **INSPECTING COMMON CRANE & HOIST HARDWARE # 2006**

Inspection of Specific Hardware

# **INSPECTING COMMON CRANE & HOIST LIFTING ACCESSORIES # 2007**

What to Inspect: Common lifting accessories

# SAFE OPERATION

### **OPERATING PROCEDURES & SAFETY # 2008**

- Methods of Controlling Cranes & Hoists
- Load Handling Procedures
- Operating Procedures
- Crane & Hoist Safety

#### **HAND SIGNALS # 2009**

- Signals for Raising & Lowering a Hoist
- Signal for Bridge Travel
- Signal for Trolley Travel
- Signal for Multiple Trolleys
- Signal for Magnet Disconnected
- Signals for Stopping

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# **LIFT PLANNING - BEFORE YOU LIFT**

#### **PREPARATION & PLANNING A LIFT #2010**

- Precautions, Considerations & Safety
- Present Load & Location
- Load Destination
- Personnel Requirements
- Travel Routes & Clearances

#### **CENTERS OF GRAVITY # 2012**

- **Determining Load Centers & Centers of** Gravity (C of G)
- Load Hook & C of G Alignment

#### **CALCULATING & ESTIMATING**

#### **LOAD WEIGHTS #2011**

- Considerations for Calculating Load Weights
- Considerations for Estimating Load Weights
- Weights of Common Materials
- Common Imperial & Metric Conversions
- Calculating Irregular Load Weights

# **RIGGING**

#### **SLING LIFTING ANGLES # 2013**

- Straight Lift Degrees
- Controlling Load Swing
- Angles Created
- Common Lifting Angles

# **RIGGING A LOAD SLING STRESS & ANGLES # 2014**

- Factors to Consider: Sling Stress & Angles
- Wire Rope Slings with Dead End Clips
- Safe Working Load Limits of Sling Angles

# **RIGGING A LOAD SLING HITCHES # 2015**

- General Hitch Information
- Vertical Hitch
- Bridal Hitch
- Basket Hitch
- Choker Hitch

### **RIGGING A LOAD WIRE ROPE # 2016**

- **Identifying Wire Rope Components**
- Safe Working Loads / Safe Lifting Capacity
- Manufacturer Safety Factor Rating
- Wire Rope & Chain Sling Safety Factors

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# **TRAINING**

### **PRACTICAL TRAINING TIPS** THAT "GET RESULTS" # 2017

- Hands-On Instructor Protocol to "Get Results"
- Tips to Keep You & Your Trainee Safe

## PRACTICAL TIPS FOR TRAINING **EXPERIENCED OPERATORS # 2019**

8 Steps for Training & Testing Experienced Operators

## PRACTICAL TIPS FOR TRAINING **INEXPERIENCED OPERATORS # 2018**

- Workplace Training Elements
- Challenges when Training Inexperienced Operators
- 20 Steps & Sequence to Follow for Training the Inexperienced
- **Inexperienced Practical Testing**

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